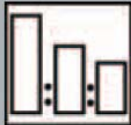


sikkens

Autoclear LV Superior TIS

Notes



100 Autoclear LV Superior Clearcoats
60 Autoclear LV Superior Hardener
20 Autoclear LV Superior Reducers



Use Sikkens measuring stick
31 Blue



Spray gun set-up:
1.2-1.4mm

Application pressure:
2-3 bar at the air inlet
HVLP max 0.7 bar at the air cap



1/2 + 1 coat
First apply a light flowing closed coat, next apply a full flowing coat after indicated flash off time



Between coats
0-3 minutes at 20°C
Reducer selection according to temperature

Before curing
0-3 minutes at 20°C
Flash off time depending on oven type



Clearcoat selection	20°C	60°C
Autoclear LV Superior Fast	6 hours	15 minutes
Autoclear LV Superior Medium	7 hours	25 minutes



Use suitable respiratory protection
Akzo Nobel Car Refinishes recommends to use fresh air supply respirator

