

sikkens

Rolling Primer Autosurfacers Rapid

Notes

Remember, Roll From Outside In, Sand From Inside Out

Rolled Primers Must Be Reprimed With A W.O.W Primer Prior To Topcoating



Stages



Bodyfiller finished with P180



Sand edges P280 followed by P400



Degrease with M600



100: CF Primer
50: Autobase Plus Thinner
Rag or Roller



100: Autosurfacers Rapid
50: Autosurfacers Rapid Hardener



Mixing Stick No 1 or 3



4" Fine Foam Roller 3-4 coats



Flash off until matt between coats

Roll From Outside In

Apply 1 single coat of Washprimer CF ensuring all bare metal areas are treated. Allow for flash off then apply 1 light coat of Rapid ensuring the primer extends only as far as the P400 area, allow to flash off until matt. Apply 2 or 3 further coats depending on build required. Higher film builds will be achieved if each coat is allowed to flash off completely. This can be accelerated by Infrared. Each coat should stop approx 2" inside the preceding coat. Squeeze primer to the end of the roller and prime awkward areas such as door handle recesses using the edge of the roller. Finally, squeeze remaining paint roller and smooth off the repair.



Air dry for 45 mins at 20°C or IR 10 mins at a distance of 500mm

In order to remove the minimum amount of primer during sanding the following sanding method should be adopted.

Sand From Inside Out



With a 3M 05774 soft interface pad on the DA sander remove a small amount of the profile using P400 discs avoiding the coarse edges of the primer only remove the profile from the centre of the repair.



Using a block with P320/P400 3M Hookit or SIA Strip pre-cut paper, block the centre of repair using a circular action towards the outer edge. This should expose the original colour around the repair and still leave the coarse edge of the primer further out. Then, and only then, should the coarse edge be removed either by block or machine. Finally, sand the repair with a D.A. and P500 disc.

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