



































 100:25:35  5  S2.02.02	<b>Colorbuild Plus</b> Hardener Non Sanding  <b>Colorbuild Plus Plastic Additive</b>	<b>Plastic Additive</b>   1.2-1.5 1.7-2.2 bar  1 coat  recoat after 15 min at 20°C within 24 hrs at 20°C
	 100:0:30  14  5.0.2	<b>Autowave</b>  <b>Activator WB</b>	 1.2-1.5 1.7-2.2 bar  Solid: 2 x 1 coat Metallic 2 x 1 + ½ coat  between coats: until matt before clearcoat 15 min at 25°C
	 100:60:20  31  S1.05.01	<b>Autoclear LV Superior Hardener</b>  <b>Autoclear LV Superior Reducers</b>	 1.2-1.4 1.7-2.2 bar  2 coats  between coats: 3-5 min at 20°C before curing: 3-5 min at 20°C  6 hrs at 20°C min 60°C <span style="float: right;">15</span>
	 100:60:20  31  S1.05.01	<b>Autoclear LV Superior Hardener</b>  <b>Autoclear LV Superior Accelerator</b>	<b>Accelerator</b>   1.2-1.4 1.7-2.2 bar  2 coats  between coats: 3 min at 20°C before curing: 3 min at 20°C  3 hrs at 20°C min 60°C <span style="float: right;">12</span>
	 100:50:10  3  5.2.78	<b>Autocryl Plus LV Hardener</b>  <b>Autocryl Plus LV Accelerator</b>	 1.2-1.5 1.7-2.2 bar  2 coats  between coats: 1-3 min at 20°C before curing: 1-3 min at 20°C  3,5 hrs at 20°C min at 60°C <span style="float: right;">20</span>



M200  
M600

S4.03.01  
S4.01.00



**Use suitable respiratory protection**

Akzo Nobel Car Refinishes recommends the use of a fresh air supply respirator.